Technical Data Sheet



Product Name

DOWANOL™ TPnB

Synonyms

Tripropylene glycol n-butyl ether.

Chemical Formula

 $C_4H_90[C_3H_6O]_2CH_2CHOHCH_3$

Product Description

DOWANOL™ TPnB glycol ether is a very slow-evaporating, hydrophobic glycol ether with outstanding surface tension-lowering ability; ideal where high polymer solvency and residence time are required. DOWANOL™ TPnB is the slowest-evaporating member of the family of DOWANOL™ glycol ethers. DOWANOL™ TPnB is a high boiling, colorless solvent with low viscosity and practically no odor. Due to its length and hydrophobic structure, DOWANOL™ TPnB has a high organic solubility, low water solubility, and a high boiling point.

Applications

- Excellent solvent for heavy duty cleaners.
- Possible additive for floor wax strippers.
- Plasticizer in selected resin systems.
- Coalescent for water-borne architectural and industrial coatings.
- Coupling agent and grease penetrant in oven cleaners.
- Solvent for inks in ball point and felt tip pens, stamp pads, and textile printing pastes

Typical Physical Properties

| Property | Value |
|--|-------------------|
| Molecular Weight (g/mol) | 248.4 |
| Boiling Point @ 760 mmHg, 1.01 ar | 275 °C (527 °F) |
| Flash Point (Setaflash Closed Cup | 126 °C (259 °F) |
| Freezing Point | <-75 °C (<-103°F) |
| Vapor pressure@ 20°C — extrapolated | <0.01 mmHg |
| | 0.02 Pa |
| Specific gravity (25/25°C) | 0.930 |
| Liquid Density @ 20°C | 0.930 g/cm3 |
| @ 25°C | 0.927 g/cm3 |
| Vapor Density (air = 1) | >6 |
| Viscosity (mm ² /s @ 25°C) | 7.0 |
| Surface tension (dynes/cm or mN/m @ 20°C) | 29.7 |
| Specific heat (J/g/°C @ 25°C) | 1.80 |
| Heat of vaporization (J/g) at normal boiling | 2220 |
| point | |
| Net heat of combustion (kJ/g) — predicted | 30.4 |
| @ 25°C | |
| Autoignition temperature | 202°C (396 °F) |
| Evaporation rate (n-butyl acetate = 1.0) | <0.01 |
| Solubility, g/L or % @ 25°C | |
| Solvent in water | 40.2 g/L |
| | |

| 11 1199 | | |
|--|------|--|
| Hansen solubility parameters | | |
| (J/cm ³)1/2 | | |
| _d (Dispersion) | 14.8 | |
| _p (Polar) | 1.7 | |
| _h (Hydrogen bonding) | 7.9 | |
| Partition Coefficient, n-octanol/water | 1.9 | |
| (log Pow) | | |
| Flammable limits (vol.% in air) | | |
| Lower | | |
| Upper | | |
| | | |

Typical Physical Properties:

This data provided for those properties are typical values, and should not be construed as sales specifications.

Classification/Registry Numbers/Country Inventory@.

| CAS# | 55934-93-5 |
|---------------------|---------------------|
| AICS (Australia) | 55934-93-5 |
| DSL (Canada) | 55934-93-5 |
| IECSC (China) | 55934-93-5 |
| ECI (Korea) | 55934-93-5/97-3-252 |
| EINECS (EU) | 259-910-3 |
| MITI (Japan) | 55934-93-5 |
| ENCS/ISHL (Japan) | 7-97 |
| NZIoC (New Zealand) | 55934-93-5 |
| PICCS (Philippines) | 55934-93-5 |
| TSCA (U.S.) | 55934-93-5 |

@NOTE: Classifications apply only to this glycol ether product. It is the responsibility of the formulator to ensure that the final finished product complies with the regulations of a given country prior to its sale or distribution in that country.

How Supplied

| REGION | PACKAGING | TRANSPORT MODE |
|---------------|-----------|---------------------|
| Europe/Africa | Bulk/Drum | Tank Truck |
| Latin America | Bulk/Drum | Tank Truck |
| North America | Bulk/Drum | Tank Truck/Tank Car |
| Pacific | Bulk/Drum | Tank Truck |

Dow encourages its customers and potential users to review their applications from the standpoint of human health and environmental aspects. To help ensure that Dow products are not used in ways for which they are not intended or tested, Dow personnel will assist customers in dealing with environmental and product safety considerations. Dow literature, including

Material Safety Data Sheets, should be consulted prior to the use.

NOTICE: No freedom from any patent owned by Seller or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. Seller assumes no obligation or liability for the information in this document. References to "Dow" or "Company" mean The Dow Chemical Company and its consolidated subsidiaries unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

Product Stewardship

For More Information North America: Toll-free 1-800-447-4369 Europe: Toll-free (+800) 3-694-6367 (+31) 11567-2626

(+31) 11567-2626 Asia-Pacific: Toll-free (+800) 7776-7776 (+60) 3-7958-3392 Latin America:

(+55) 11-5188-9222
* International toll free from Austria, Belgium, Denmark, Finland (prefix 990), France, Germany, Hungary, Ireland, The Netherlands, Norway, Portugal, Spain,

Sweden, Switzerland, and the United Kingdom

www.dow.com



