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**Extrusion Notes**

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## Fabrication Conditions For Blown Film:

- Screw Size: 3.5 in. (63.5 mm); 30:1 ratio L/D
- Screw Type: DSB II
- Die Gap: 40 mil (1.02 mm)
- Melt Temperature: 413°F (212°C)
- Output: 10 lb/hr/in. of die circumference
- Die Diameter: 8 in.
- Blow-Up Ratio: 2.5 to 1
- Screw Speed: 40 rpm
- Frost Line Height: 35 in. (889 mm)
- IBC

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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