

# Design Your Shade Foundation Cream

**DOW**

**CPF 4569 & 4570**  
95% Natural Origin Content



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Phase	Trade name / supplier	INCI name	Wt.% Ivory Tone	Wt.% Cool Walnut
A	Cerafumei Sumac Wax/ Fumei Pharm	Rhus Succedanea Fruit Wax	4.00	4.00
	Sunflower Wax #258P / Koster Keunen	Helianthus Annuus (Sunflower) Seed Wax	4.00	4.00
	Oliwax/ Hallstar	Hydrogenated Olive Oil, Olea Europaea, Olea Europaea Oil	3.00	3.00
	Olivem 900/ Hallstar	Sorbitan Olivatate	4.00	4.00
	Biochemica Shea Butter Refined/ Hallstar	Butyrospermum Parkii (Shea) Butter	14.00	14.00
	Biochemica Camellia Tea Oil/ Hallstar	Camellia Oleifera Seed Oil	10.00	10.00
	Olivem 2090/ Hallstar	Polyglyceryl-4 Olivatate/Polyricinoleate	3.00	3.00
B	LameformTGI / BASF	Polyglyceryl-3 Diisostearate	1.50	1.50
	S-BEN WV/ Hojun	Quaternium-90 Bentonite	0.75	0.75
	Cetiol Ultimate/ BASF	Undecane (and) Tridecane	4.10	4.10
C1	Propylene Carbonate/ BASF	Propylene Carbonate	0.15	0.15
	Unipure White LC987 BA/ Sensient	CI 77891/ Persea Gratissima (Avocado) Oil/ Hydrogenated Vegetable Oil/ Tocopherol	16.72	4.00
	Unipure Yellow LC186 BA/ Sensient	CI 77492/ Persea Gratissima (Avocado) Oil/ Hydrogenated Vegetable Oil/ Tocopherol	2.70	8.80
	Unipure Red LC389 BA/ Sensient	CI77491/ CI77499/ Persea Gratissima (Avocado) Oil/ Hydrogenated Vegetable Oil, Tocopherol	0.54	6.00
C2	Unipure Triple Black LC990 BA/ Sensient	CI77499/ Persea Gratissima (Avocado) Oil/ Hydrogenated Vegetable Oil/ Tocopherol	0.04	1.20
	<b>EcoSmooth™ Universal Fluid 1100/ Dow</b>	<b>Ethyl PG-Acetal Levulinate</b>	<b>9.00</b>	<b>9.00</b>
D	Olivem 2090/ Hallstar	Polyglyceryl-4 Olivatate/Polyricinoleate	0.50	0.50
	Biochemica Jojoba Oil/ Hallstar <b>EcoSmooth™ Rice Husk Cosmetic Powder/ Dow</b>	Simmondsia Chinensis (Jojoba) Seed Oil <b>Silica</b>	9.90 <b>5.00</b>	9.90 <b>5.00</b>
E	<b>DOWSIL™ FA PEPS Silicone Acrylate/ Dow</b>	<b>Undecane (and) Tridecane (and) Acrylates/ Polytrimethylsioxymethacrylate Copolymer</b>	<b>5.00</b>	<b>5.00</b>
F	Activonol Green-ACTree/ ActivON	Magnolol, Honokiol, Glyceryl Caprylate, Propanediol	2.00	2.00
	Floral Minosa F/ Laboratoire Rosier Davennie	Parfum	0.10	0.10

## Process:

- Mix phase A and heat to 75-80°C until completely melt.
- In separate mixer, mix S-BEN WV with Cetiol Ultimate until homogeneous, then add Propylene Carbonate. Add phase B to phase A.
- Grind phase C1 and add phase C2 one at a time in order listed.
- Add phase C (C1+C2) in the mixture of phase AB.
- Pre-mix phase D then add to main mixer.
- Add phase E and phase F one at a time in order listed. Mix until homogeneous.
- Pour to packaging

**Disclaimer:** Any variation in the formulation may cause performance to change.

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